



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	9717	CYLINDER BLOCK ASSEMBLY	1		
2	22	48340	PIPE PLUG (1/4")	3		
3	19	816565	EXPANSION PLUG (15/32")	5		
4	22	48556	BUSHING	2		
5	22	32802	PIPE PLUG	2		
6	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
7	17	35465	DOWEL PIN (5/16" DIA.)	4		
8	22	72640	PLUG	1		
9	23	85674	BEARING UNIT (SET)	1		
10		72638	LIFTER	16		
11	431	5943	CAMSHAFT (L.H. ROTATION)	1		
11	431	3357	CAMSHAFT (R.H. ROTATION)	1		
12		17161	CHAIN (L.H. ROTATION)	1		
13	43	17159	SPROCKET (L.H. ROTATION)	1		
14	43	17160	SPROCKET (L.H. ROTATION)	1		
15	43	14324	GEAR SET (R.H. ROTATION)	1		
16	10	34505	BOLT (3/4")	3		
17	12	848136	WASHER	3		
18	17	35312	PIN	1		
19	19	93654	PLUG	1		
-		<a href="#">14155A</a>	L.H. ROTATION LONG BLOCK EN	1	(SEE NOTE)	
-		<a href="#">14156A</a>	R.H. ROTATION LONG BLOCK EN	1	(SEE NOTE)	
-	92	91601	SEALER-RED RTU (WHERE APPLI	1		
-	92	34227	PERFECT SEAL (WHERE APPLIC	1		